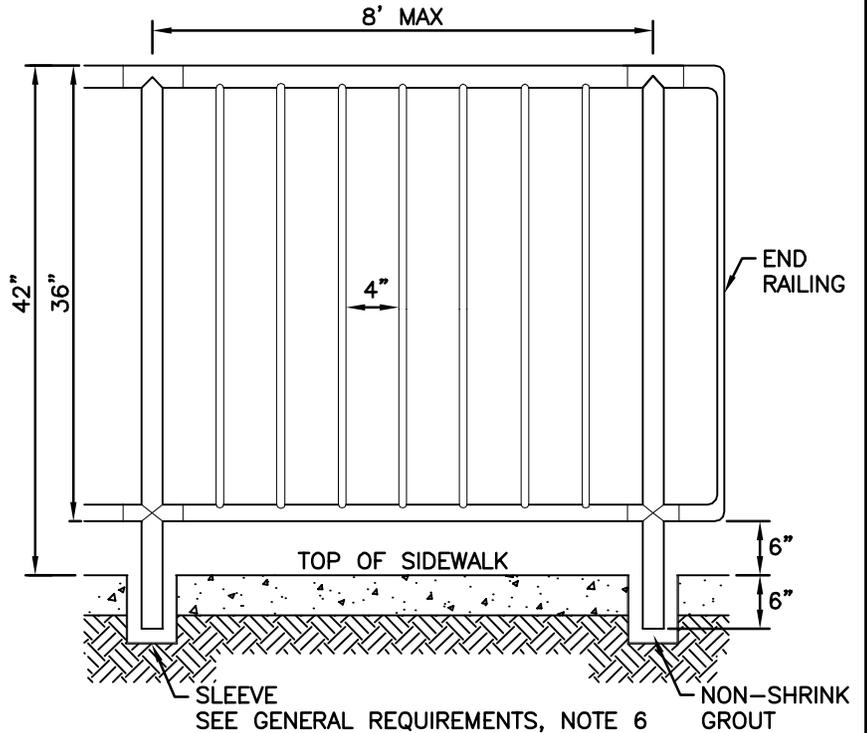


MATERIAL DIMENSIONS			
PANEL HEIGHT	TOP RAIL/ POST	BOTTOM RAIL	BALUSTER
36"	1-1/2" NOM.	1-1/2" NOM.	7/8"Ø BAR



## NOTES:

### MATERIAL REQUIREMENTS:

1. GALVANIZED STEEL RAILING SHALL BE USED.

### GENERAL REQUIREMENTS:

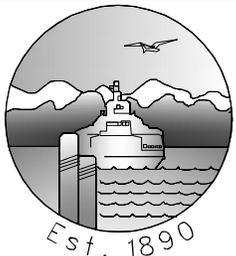
1. CUTTING SHALL BE DONE BY SAWING OR MILLING AND ALL CUTS SHALL BE TRUE AND SMOOTH. FLAME CUTTING WILL NOT BE PERMITTED.
2. ALLOW FOR EXPANSION AT APPROXIMATELY EVERY FOURTH POST.
3. SLEEVES SHALL BE SCHEDULE 40 PVC AND HAVE AN INSIDE DIAMETER 2 INCHES LARGER THAN THE POST OUTSIDE DIAMETER. IF RAILING IS TO BE INSTALLED IN EXISTING SIDEWALK, HOLES SHALL BE CORE DRILLED 2 INCHES LARGER THAN THE OUTSIDE DIAMETER OF THE POST, AND NO LESS THAN 6" FROM THE EDGE OF CONCRETE.
4. AVOID PLACING SAFETY RAIL IMPACTING SIGHT LINES. SEE COE STD DTL TR-590.

### ALUMINUM RAILING REQUIREMENTS:

1. RAILING SHALL BE CV PIPE RAIL OR APPROVED EQUIVALENT. INSTALLATION PER MANUFACTURER'S RECOMMENDATIONS. BALUSTERS SHALL BE SOLID ALUMINUM TACK WELDED IN PLACE.
2. ALL ALUMINUM PARTS SHALL BE GIVEN A CLEAR ANODIC COATING AT LEAST 0.0006 INCH THICK AND BE HOT WATER SEALED AND SHALL HAVE A UNIFORM FINISH.
3. PIPE RAILING AND PIPE RAILING SPLICES MAY BE HEATED TO NOT MORE THAN 400°F FOR A PERIOD NOT TO EXCEED 30 MINUTES TO FACILITATE FORMING OR BENDING.
4. WELDING OF ALUMINUM SHALL BE IN ACCORDANCE WITH THE LATEST AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS.
5. RAILS, POSTS AND FORMED ELBOWS SHALL BE A.S.T.M. B-241 OR B-429 ALLOW 6063-T6 SCHEDULE 40 (STD PIPE). BRACKETS, END CAPS AND OTHER FITTINGS SHALL BE A.S.T.M. 6063-T5. SPLICES AND REINFORCING SLEEVES SHALL BE DRAWN ALUMINUM TUBING 6063-T832. SLEEVE I.D. SHALL BE 1" GREATER THAN POST O.D.

### STEEL RAILING REQUIREMENTS:

1. POST AND RAIL MATERIAL SHALL BE SCHEDULE 40 STEEL PIPE CONFORMING TO ASTM A 53, GRADE B. BALUSTERS SHALL BE SOLID STEEL BARS CONFORMING TO AASHTO M 183.
2. SPOT WELDING IS NOT ALLOWED. ALL WELDS SHALL ENCOMPASS THE ENTIRE JOINT.
3. SAFETY RAILING WILL BE HOT DIPPED GALVANIZED AFTER FABRICATION.
4. ANY FIELD CUTTING OR WELDING AREAS SHALL BE GROUND SMOOTH AND COATED WITH AT LEAST 2 COATS OF COLD GALVANIZED PAINT.



CITY OF EDMONDS  
PUBLIC WORKS  
DEPARTMENT

## METAL SAFETY RAILING

APPROVED BY: R. ENGLISH

REVISION DATE  
JANUARY 2018

STANDARD  
DETAIL  
TR-583