



## PLANNING BOARD Extended Agenda March 23, 2016

Meeting	Item
---------	------

### MARCH 2016

March 23	1. Sign Code Concepts
----------	-----------------------

### APRIL 2016

April 13	1. Subdivision Concepts
----------	-------------------------

April 27	1. Public Hearing on sign code
----------	--------------------------------

### MAY 2016

May 11	1. Discussion on Subdivision and Sign Code Recommendation
--------	-----------------------------------------------------------

May 25	1. Public Hearing on Subdivision
--------	----------------------------------

### JUNE 2016

June 8	1. Recommendation on Subdivisions
--------	-----------------------------------

June 22	1.
---------	----

### JULY 2016

July 13	1.
---------	----

July 27	1.
---------	----

### AUGUST 2016

Aug. 10	1.
---------	----

Aug. 24	1.
---------	----

**Pending  
2016**

1. Community Development Code Re-Organization
2. Neighborhood Center Plans and zoning implementation, including:
  - ✓ Five Corners
3. Further Highway 99 Implementation, including:
  - ✓ Potential for “urban center” or transit-oriented design/development strategies
  - ✓ Parking standards
4. Exploration of incentive zoning and incentives for sustainable development

**Current Priorities**

1. Neighborhood Center Plans & implementation.
2. Highway 99 Implementation.

**Recurring Topics**

1. Annual Adult Entertainment Report (January-February as necessary)
2. Election of Officers (1<sup>st</sup> meeting in December)
3. Parks & Recreation Department Quarterly Report (January, April, July, October)
4. Quarterly report on wireless facilities code updates (as necessary)